

2.5 VOC Primer (Wash) Pretreatment, Chromate Free

Intended Uses: A 2.5 VOC, HAPS Free, chromate free wash primer designed to meet the performance of DOD-P-15328D..

PRODUCT INFORMATION

Color:	Off White	Theoretical Coverage:	600 ft. ² /gal. @ 0.4 mil dft mixed @ 100% transfer
Gloss:	Lusterless	Salt Spray Test:	336 Hr Topped with MIL-P-53022
Volume Solids:	A: 28.6% B: 1.3%	Humidity Test:	Excellent with MIL-P-53022
Weight Solids:	A: 51.2% B: 2.9%	Weatherometer Test	Excellent with Primer and Topcoat
Weight per Gallon:	A: 10.42 lbs B: 6.96 lbs	Pencil Hardness	N/A
VOC:	2.5 lb./gal (300g/L) mixed	Viscosity:	15-25 sec #2 Zahn mixed
Film Thickness:	0.3-0.5 DFT		

APPLICATION INFORMATION

Methods:	Conventional Spray
Mix Ratio:	1:1 by volume N-8237A:N-8237B. For enhanced protection on steel mix at a ratio of 1:1.5 by volume N-8237A:N-8237B.
Reducer:	Not needed
Cleaner:	Cleaning solvent, Acetone, T-448, or T-98 100% Isopropyl Alcohol.
Pot Life:	6-8 hours.
Dry Time:	15-30 minutes.
Time To Recoat:	30 minutes or until fingernail won't remove.

SURFACE PREPARATION

Surface should be clean of all grease, dirt, oil, rust and foreign material which would be detrimental to the coating.

SAFETY INFORMATION

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

CAUTION

This Product is for Industrial use Only!

STORAGE

This product must be stored in accordance with local, state, and national regulations. Preferred storage conditions: Keep containers in a dry space with adequate ventilation. The containers should remain sealed when not in use. Handle with care. Stir well before use. Shelf life is 12 months from date of manufacture.

DRY TIME / CURE

Cure is a function of time, temperature, and film build. Should be dust free in less than 15 minutes.

COMMENTS

Use of a mechanical mixer is recommended. Use conventional Spray 0.3-0.5 mil DFT. Put on in one wet coat.

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!

For more information, please call our Customer Service Department or visit our website at www.ncpcoatings.com