

Intended Uses: An epoxy primer for use over pretreated zinc phosphate steel.

PRODUCT INFORMATION

<i>Color:</i>	Off-white	<i>Theoretical Coverage:</i>	712 ft. ² /gal. mixed @ 1 mil
<i>Gloss:</i>	35-45 60 Degrees	<i>Salt Spray Test:</i>	500 hrs
<i>Volume Solids:</i>	(A) 44.4 % (B) 30.8%	<i>Humidity Test:</i>	NA
<i>Weight Solids:</i>	(A) 62.1% (B) 35.9%	<i>Weatherometer Test:</i>	N/A
<i>Weight per Gallon:</i>	(A) 11.78 (B) 8.53	<i>Pencil Hardness:</i>	N/A
<i>VOC:</i>	2.44 lb./gal. mixed	<i>Viscosity:</i>	40-50 sec Zahn #2
<i>Film Thickness:</i>	1.0-1.5 DFT min.		

APPLICATION INFORMATION

<i>Methods:</i>	Conventional Spray
<i>Mix Ratio:</i>	Mix 4 parts N-8460A with 1 part N-8460B by volume. Induction for 15 minutes may be needed at temperatures below 75F.
<i>Reducer:</i>	Water up to 20%
<i>Cleaner:</i>	water
<i>Pot Life:</i>	6 hrs @ 75° F, Pot life shortens as temp increases.
<i>Dry Time:</i>	Set to touch – 45 min.; dry hard – 2 hours max ; dry through overnight max AT 75F
<i>Time To Recoat:</i>	Minimum: 1 hour , longer for thicker primer films; Gloss may go down if topcoated sooner

SURFACE PREPARATION

Surface should be clean of all grease, dirt, oil, rust and foreign material

SAFETY INFORMATION

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

CAUTION

This Product is for Industrial use Only!

STORAGE

This product must be stored in accordance with local, state, and national regulations. Preferred storage conditions: Indoors above 32F and below 100F. Keep containers in a dry space with adequate ventilation. The containers should be tightly sealed. Handle with care. Shake well before use. Shelf life is 12 months from date of manufacture.

DRY TIME / CURE

May be force dried 30 minutes at 180°F (dry hard), after an 1 hour flash off High film thickness will slow dry and cure time AD and FD.

COMMENTS

Mix with a paint shaker prior to use. Agitate material prior to use. Ambient application temperature should be between 60° and 90°F. May be used over various substrates, but testing is highly recommended.

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!

For more information, please contact our Customer Service Dept. or visit our website at

www.ncpcoatings.com

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