

Intended Uses: A Two Component, Epoxy Polyamide, Corrosion Inhibiting Primer, Suited For High Performance Application Lead And Chrome Free, Outperforms Zinc Chromate Primer

PRODUCT INFORMATION

Color:	Various colors available	Theoretical Coverage:	600-935 sq.ft/gal
Gloss:	10-30 @ 60°	Salt Spray Test:	336 hrs
Volume Solids:	(A) 40-55% (B) 18-72%	Humidity Test:	300 hrs
Weight Solids:	(A) 54-78% (B) 31-75%	Weatherometer Test:	N/A
Weight per Gallon:	(A) 11.1-13.8 (B) 7.5-7.7	Pencil Hardness:	N/A
VOC:	(A) 3.0-4.22 (B) 5.17 (MIX) 3.5-4.4 lbs/gal	Viscosity:	(A) 70 KU min. (B) 18 sec #4 Ford min
Film Thickness:	1.0-2.0 mil		

APPLICATION INFORMATION

Methods:	Conventional spray, HVLP, AAA, Airless
Mix Ratio:	After thoroughly mixing, mix 4 parts Comp. A with 1 part Comp B. May be used with proportioning equipment- no induction (sweat) time required.
Reducer:	Ideal reducer is T-236 Epoxy Reducer, May use MIBK, MEK up to 20%
Cleaner:	T-236 Epoxy Reducer, or FinishMaster recommended cleaning solvent.
Pot Life:	4-6 Hours, 6-8 Hours if reduced, at 70°F. Pot life diminishes as temp rises
Dry Time:	Air dry, set to touch 30 Min. Dry through 4 Hrs., force dry 10 Min flash-- Bake 30 min @ 180-200°F
Time To Recoat:	Time, temperature, film build as guides.

SURFACE PREPARATION

Surface should be clean of all grease, dirt, oil, rust and foreign material which would be detrimental to the coating.

SAFETY INFORMATION

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

CAUTION: This Product is for Industrial use Only!

STORAGE

This product must be stored in accordance with local, state, and national regulations. Preferred storage conditions: Keep containers in a dry space with adequate ventilation. The containers should be tightly sealed. Handle with care. Stir well before use. Shelf life is 12 months from date of manufacture.

DRY TIME / CURE

Cure is a function of time, temperature, and film build. Should be dust free in less than 30 min. @ 70°F. Through cure a function of DFT, and temperature.

COMMENTS

USE OF A MECHANICAL MIXER IS HIGHLY RECOMMENDED This Primer is very well suited for general industrial applications including heavy equipment, trailers and trucks, where a high performance epoxy primer is required. The white primer is especially well suited for use under bright yellows, reds, and oranges in lead and chrome free. Equal performance characteristics available in Black Oxide And Gray Epoxy Primer.

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!