

**Intended Uses:** General purpose interior and exterior primer for application to either steel or aluminum.

### **PRODUCT INFORMATION**

<b>Color:</b>	Green #24190	<b>Theoretical Coverage:</b>	1000 sq ft @ 100% transfer efficiency @ 1 mil DFT
<b>Gloss:</b>	15 max. @ 60 °	<b>Salt Spray Test:</b>	500 hours (ASTM B-117)
<b>Volume Solids:</b>	62.5%	<b>Humidity Test:</b>	N/A
<b>Weight Solids:</b>	79.2%	<b>Weatherometer Test:</b>	N/A
<b>Weight per Gallon:</b>	11.59 Lbs.	<b>Pencil Hardness:</b>	4B @ 72 hours
<b>VOC:</b>	2.5 Lbs./Gal. [300gms./L]	<b>Viscosity:</b>	75-95 KU
<b>Film Thickness:</b>	2-3 mils DFT		

### **APPLICATION INFORMATION**

<b>Methods:</b>	Spray (conventional air, airless, AA/A) brush and roller
<b>Mix Ratio:</b>	N/A
<b>Reducer:</b>	Mineral spirits may be used up to 10 oz./gal. max. VOC after thinning will be less than 2.8 Lbs./Gal.
<b>Cleaner:</b>	Mineral spirits
<b>Pot Life:</b>	N/A
<b>Dry Time:</b>	2-4 hours to touch
<b>Time To Recoat:</b>	6-8 hours

### **SURFACE PREPARATION**

Remove all wax, dirt, grease, rust and oil. If surface is rusted, remove rust, feather painted surface and apply primer to clean bare steel. If primer is to be applied to a good previously painted surface light sanding of the painted surface should be done.

### **SAFETY INFORMATION**

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

**CAUTION:** This Product is for Industrial use Only!

### **STORAGE**

Store in accordance with local, state and federal regulations. Store in a dry area.

### **DRY TIME / CURE**

Dry to touch 2-4 hours, dry hard 8 hours @ 1 mill DFT.

### **COMMENTS**

***NOTE:*** The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!