

2-Component Topside Epoxy Polyamide Primer Type IV, Mare Island

Intended Uses: Designed to protect surfaces from environmental attacks.

PRODUCT INFORMATION

Color:	See Listing	Theoretical Coverage:	950 sq. ft @ 1 mil DFT
Gloss:	Varies	Salt Spray Test:	N/A
Volume Solids:	65% minimum	Humidity Test:	N/A
Weight Solids:	78% minimum	Weatherometer Test:	N/A
Weight per Gallon:	11.0 – 11.6 lbs/gal	Pencil Hardness:	H @ 72 hours
VOC:	2.8 lbs/gal max (340 g/L)	Viscosity:	78-104 KU
Film Thickness:	4.0-6.0 mils		

APPLICATION INFORMATION

Methods:	Spray (conventional, airless, AA/A), brush and roller
Mix Ratio:	1:1 with sweat in time. Sweat-in time depends on temperature of paint. Sweat-in @ 70° F 1 hour.
Reducer:	N/A
Cleaner:	Mineral spirits
Pot Life:	4 hours
Dry Time:	6 hours to handle
Time To Recoat:	1 hour

SURFACE PREPARATION

Clean oil and grease from the surface prior to sandblasting. Sandblast to SP10.

SAFETY INFORMATION

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

CAUTION: This Product is for Industrial use Only!

STORAGE

This product must be stored in accordance with local, state and federal regulations. Storing the primer @ 70° F for 48 hours prior to using will reduce the time required for sweat-in.

DRY TIME / CURE

2 hours to touch. Dry through 8 hours at 70° F @ 4 mil DFT

COMMENTS

For maximum protection, a total of 2 coats of epoxy are recommended prior to application of the topcoat.

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!