

Intended Uses: A 2K Polyester urethane camouflage coating for use above the submarine waterline & primarily for use on rubber substrates.

PRODUCT INFORMATION

Color:	Black F#187	Theoretical Coverage:	1000 sq. ft/gal @ 1 mil
Gloss:	5-15 @ 60°	Salt Spray Test:	N/A
Volume Solids:	63%	Humidity Test:	N/A
Weight Solids:	72%	Weatherometer Test:	500 hours
Weight per Gallon:	9.40 lbs/gal	Pencil Hardness:	H @ 48 hours
VOC:	2.80 lbs/gal (340 g/L)	Viscosity:	95-105 KU mixed
Film Thickness:	1.0-2.0 mils		

APPLICATION INFORMATION

Methods:	Short nap roller, spray (conventional, air, airless, AA/A) or brush.
Mix Ratio:	4 parts Comp. A to 1 part Comp. B
Reducer:	DIBK or Butyl Acetate
Cleaner:	DIBK or Butyl Acetate
Pot Life:	1 hour @ 73°F
Dry Time:	2 hours to touch and 18 hours dry hard time
Time To Recoat:	N/A

SURFACE PREPARATION

Surface should be clean of all grease, dirt, oil, rust and foreign material which would be detrimental to the coating.

SAFETY INFORMATION

Consult the Material Safety Data Sheet prior to application for detailed information on the health and safety hazards.

CAUTION: This Product is for Industrial use Only!

STORAGE

This product must be stored in accordance with local, state, and national regulations. Preferred storage conditions: Keep containers in a dry space with adequate ventilation. The containers should be tightly sealed. Handle with care. Stir well before use. Shelf life is 2 years (unmixed).

DRY TIME / CURE

Dry to touch – 2 hours; dry hard time – 18 hours

COMMENTS

USE OF A MECHANICAL MIXER IS HIGHLY RECOMMENDED. Niles part number is N-7384 A/B. Do not apply below 45°F or if the relative humidity is above 80%. Sag requirements – 7 minimum. Flash point is 115° F (46 °C) minimum.

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, application and testing requirements for their specific job!